



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C3-8-4

Job Sheet 179671



Part No: C3-8-4

Job Qty: 4 ea

Part Name: Solenoid Cover Gasket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/11/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C3-8-4 Rev. 0 IPP Rev. A 18.05.01 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	4 Ea	7/11/18	7/11/18	0.00	0.00	Start Up Waterjet2		SC 8/10/18
110	Waterjet	4 pcs	7/11/18	7/11/18	0.00	0.40	Waterjet1		SC 8/10/18
120	QC	4 pcs	7/11/18	7/11/18	0.00	0.00	QC2 Waterjet-2		SC 8/10/18
130	QC	4 pcs	7/11/18	7/11/18	0.00	0.00	QC8-6		38
140	Packaging	4 pcs	7/11/18	7/11/18	0.00	0.00	Packaging3		9-89
150	QC21-FG	4 Ea	7/11/18	7/11/18	0.00	0.00	QC21		21 AUG 14 2018

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: 0 Prog Rev: 0 2-Deburr if necessary

140 - Bag and label with batch number

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
N-8090	Nonasbestos Gasket Material	.2760 sf (.069 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	N-8090	0	0	0

Part Specifications

Specifications could not be found.

Plex 6/20/18 4:25 PM Dart.lajeunesse.marie

INSPECTION SHEET

DAS
38

38
9-89

Date:Revised by

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

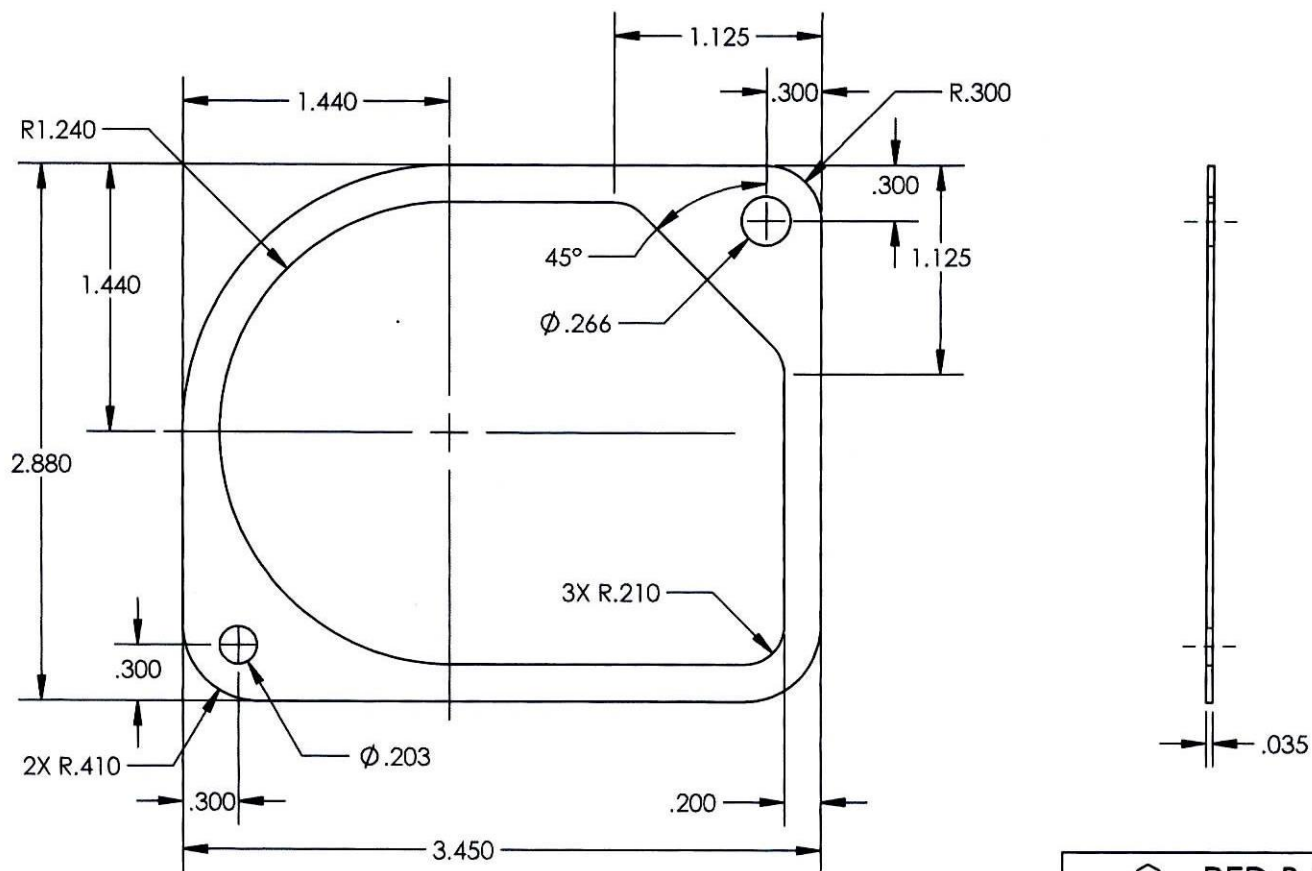
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



 RED BARN MACHINE	
TITLE SOLENOID COVER GASKET	
DWG NO. C3-8-4	
REV	
MAT'L GASKET PAPER	
DRAWN BY: CANAM	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
APPROVED <i>D Weil</i>	
HEAT TREAT FINISH	
SPEC	
USED ON MODEL	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 1/2/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C3-8-4	1	SOLENOID COVER GASKET	GASKET PAPER	.035 X 3 X 3-5/8	

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

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Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
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